



ETL LISTED
CONFORMS TO
NFPA STD 79
UL STD 508
UL SUBJECT 2011
CERTIFIED TO
CSA STD C22.2 NO. 73

Intertek
9700845

HAAS MILL MODEL
GM-2

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER..... 1195969

DATE OF MFG..... 02/2023

VOLTAGE..... 220

PHASE..... 3

HERTZ..... 50/60

FULL LOAD..... 70 AMPS

LARGEST LOAD..... 65 AMPS

SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM..... 95 0284

SHORT CIRCUIT CURRENT - 5,000 AMPS RMS SYMMETRICAL

ARC FLASH RATING: 208 - 240VAC MODELS HRC-1,
360-480VAC MODELS HRC-2

NEMA TYPE 2 ENCLOSURE - FOR INDOOR USE ONLY.
OVER CURRENT PROTECTION PROVIDED
AT MACHINE SUPPLY TERMINALS.

MADE IN USA
P/N 29-10048C REV. A

CE
EAC
UK
CA

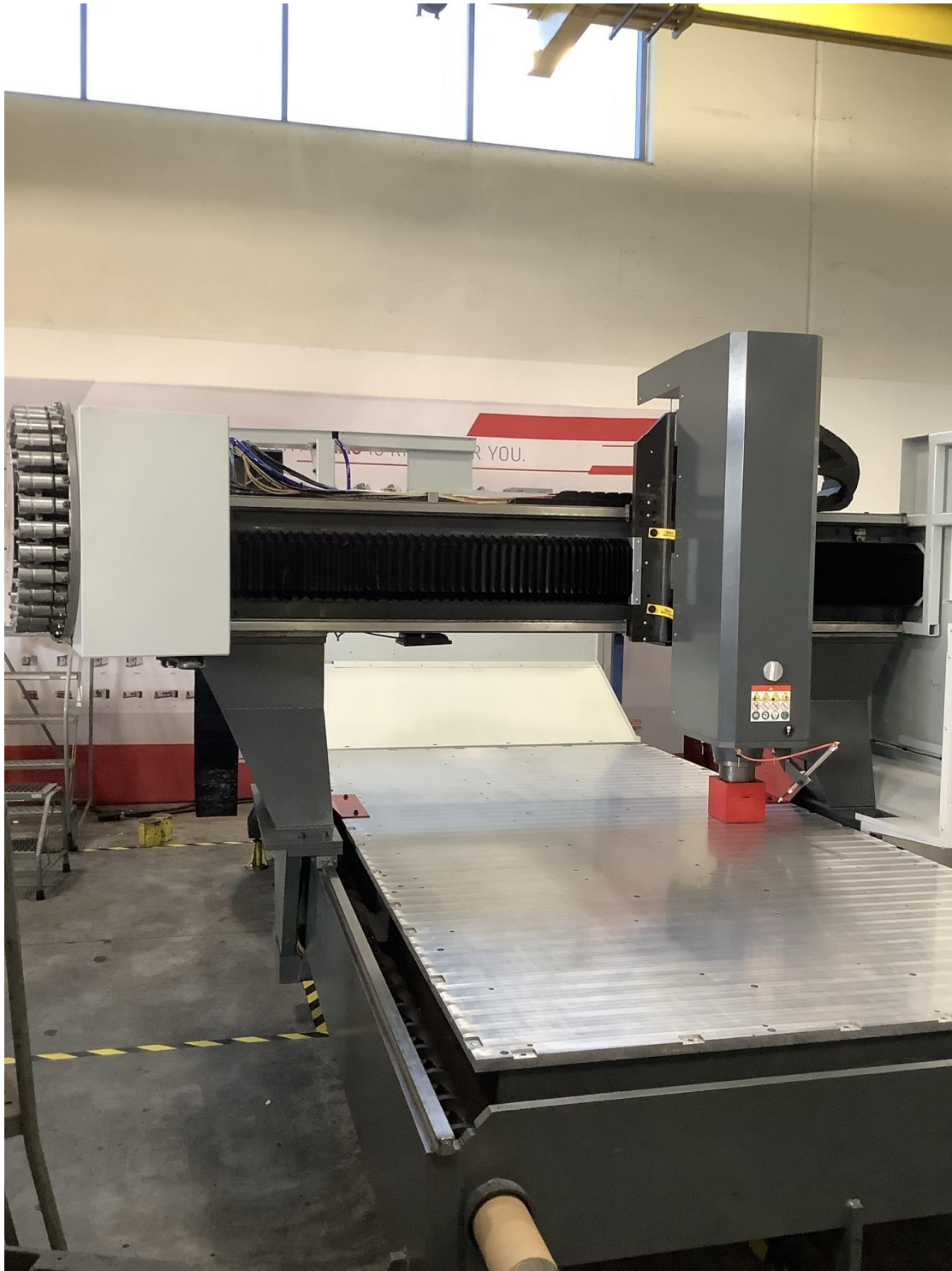
LE2

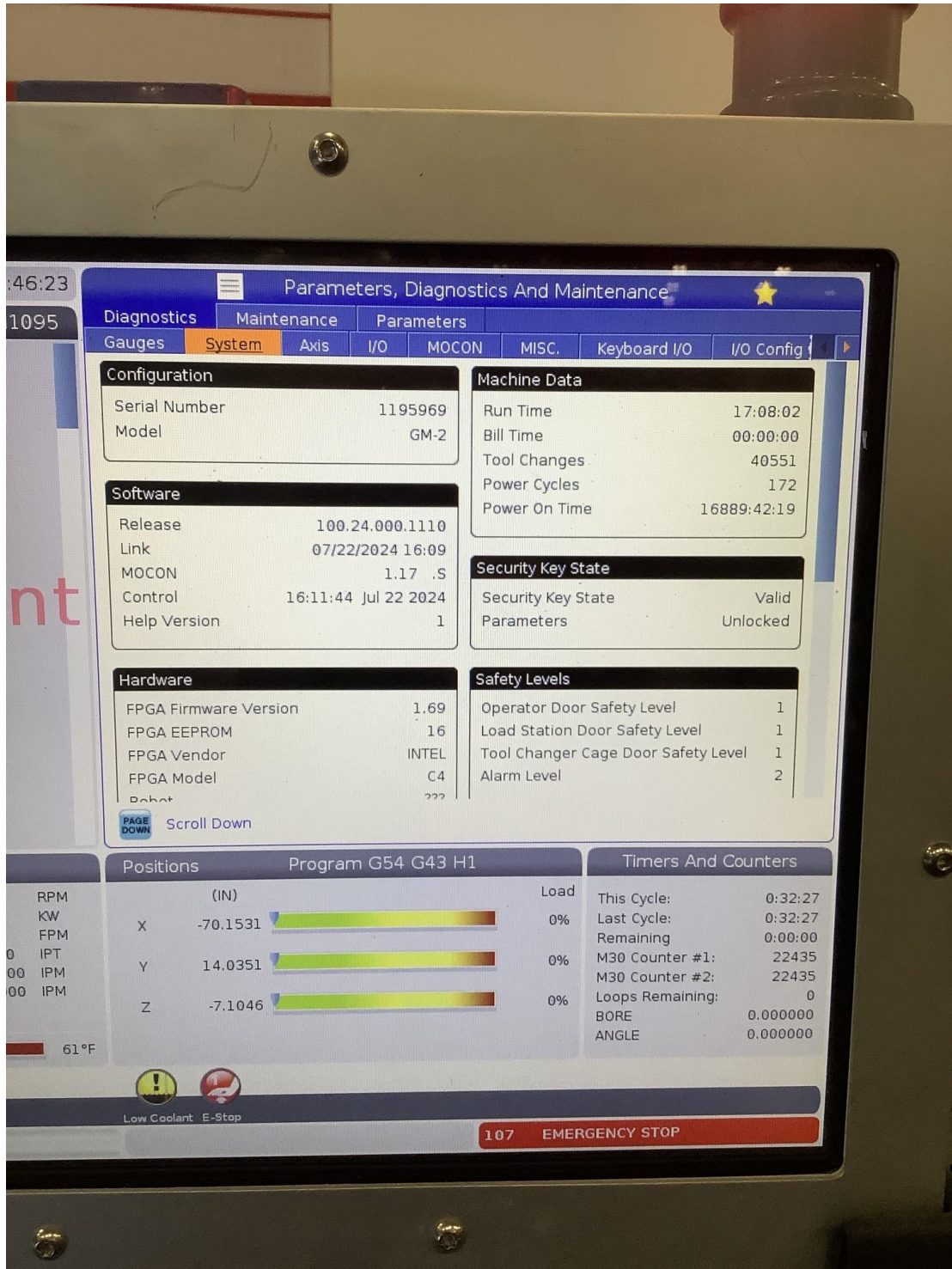












Parameters, Diagnostics And Maintenance

Diagnosics Maintenance Parameters

Features Factory Patches Configuration Compensation Activation

Search **F1**

	Feature	Status	Date:
<input checked="" type="checkbox"/>	Machine	Purchased	Acquired 02-11-70
<input checked="" type="checkbox"/>	Macros	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	Rotation And Scaling	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acquired 01-26-26
<input type="checkbox"/>	TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	High Speed Machining	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	Media Display	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	Fourth Axis	Purchased	Acquired 01-26-26
<input type="checkbox"/>	Fifth Axis	Feature Disabled	Purchase Required
<input type="checkbox"/>	Custom Rotaries	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/>	Max Memory: 64GB	Purchased	Acquired 01-26-26
<input type="checkbox"/>	Wireless Networking	Purchased	Acquired 01-26-26
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acquired 01-26-26
<input type="checkbox"/>	Through Spindle Coolant	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/>	Max Spindle Speed: 10000 R...	Purchased	Acquired 01-26-26
<input type="checkbox"/>	Robot	Feature Disabled	Purchase Required

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions Program G54 G43 H1

	(IN)	Load
X	-70.1531	0%
Y	14.0351	0%
Z	-7.1046	0%

61°F

Timers And Counters

This Cycle:	0:32:27
Last Cycle:	0:32:27
Remaining	0:00:00
M30 Counter #1:	22435
M30 Counter #2:	22435
Loops Remaining:	0
BORE	0.000000
ANGLE	0.000000

Low Coolant E-Stop

107 EMERGENCY STOP

