



Haas
F1™ Team
 OFFICIAL MACHINE TOOL

ALL NEW



GM-1

GM-1XT

GM-1 SERIES

GANTRY MILLS

The GM-1 & GM-1XT are heavy-duty 3-axis gantry mills designed for large-part machining, such as airframe components, large plates, and long extrusions. The machines feature rigid cast-iron construction that provides a very stable cutting platform, and a 1" (25 mm) thick aluminum table is standard. A traveling guard* protects the operator from chips and coolant, and keeps the workspace clean. *Vinyl strip chip curtains not shown.

BY THE NUMBERS

40
TAPER

3/4/5
AXIS

8.1k / 10k / 15k
RPM

30+1
TOOL CAPACITY

Scan here or contact your local HFO for more details.



STARTING AT:

\$ 220,995

Specifications subject to change without notice. Not responsible for typographical errors. Machines shown with optional equipment. Actual product appearance may differ. Pricing subject to change without notice.

Large-Platform Gantry Machines for Big Jobs



PRODUCT HIGHLIGHTS

- Robust 40-taper inline direct-drive spindle
- 62" (1575 mm) between columns for large parts
- Rigid cast-iron construction
- Traveling guard for chip and coolant containment
- 1" (25 mm) thick aluminum table



STANDARD CONFIGURATION

40
TAPER

3
AXIS

8.1k
RPM

30+1
TOOL CAPACITY

TRAVELS

	GM-1	GM-1XT
X Axis	121.00"	142.00"
Y Axis	61.00"	61.00"
Z Axis	16.00"	16.00"

TABLE

	GM-1	GM-1XT
Length	123.00"	144.00"
Width	53.00"	53.00"
Max Weight on Table	6000 lb	6000 lb

TOOL CHANGER

	GM-1	GM-1XT
Type	SMTC	SMTC
Capacity	30+1	30+1
Max Tool Weight	12 lb	12 lb

FEEDRATES

	GM-1	GM-1XT
Max Cutting	800 ipm	800 ipm
Rapids on X	800 ipm	800 ipm
Rapids on Y	2100 ipm	2100 ipm
Rapids on Z	1100 ipm	1100 ipm

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DON'T FORGET THE TOOLING!

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