



Haas
F1™ Team
OFFICIAL MACHINE TOOL

ALL NEW



SB-28Y

BOX WAY LATHE

Y-AXIS CNC BOX WAY LATHE WITH 12" X 18.5" MAX CAPACITY, A2-8, 2.95" BAR CAPACITY, AND 4K RPM LIVE TOOLING STANDARD

Haas SB Series lathes offer the high dynamic stiffness, load-bearing capacity, and vibration damping associated with traditional box way machines, combined with the powerful, easy-to-use Haas control, and backed by the industry-leading support of the Haas Factory Outlet network.

BY THE NUMBERS

A2-8
SPINDLE

10"
CHUCK SIZE

3200
RPM

40
HP

BMT65
LIVE TOOLING STANDARD

12" x 18.5"
MAX CAPACITY (DIA. x LENGTH)

2.95"
BAR CAPACITY

Scan here or contact your local HFO for more details.



STARTING AT:

\$143,995

Specifications subject to change without notice. Not responsible for typographical errors. Machines shown with optional equipment. Actual product appearance may differ. Pricing subject to change without notice.



You Asked, We Delivered: CNC Box Way Lathes for Heavy Turning.

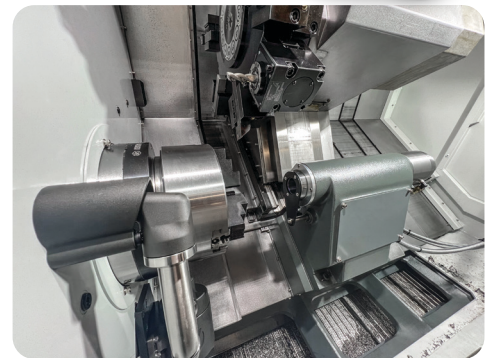
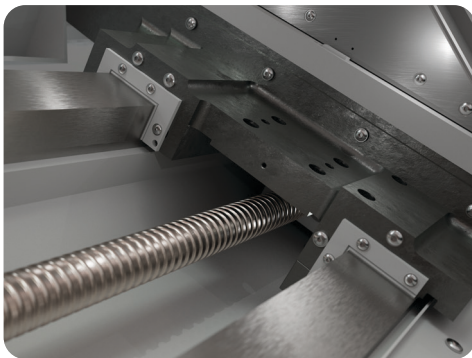


10"
CHUCK SIZE

2.95"
BAR CAPACITY

3200
RPM

40
HP



BOX WAY CONSTRUCTION

- Hardened and precision ground ways
- Flame and induction hardened slide surfaces
- Hand-scraped Turcite-B slideways on the X and Y axes, and tailstock gib

Our SB Series boxway lathes are equipped with the same powerful, easy-to-use Haas Control found on every machine we build. Designed and built in-house – hardware and software – the Haas control is optimized specifically for Haas machine tools. It comes standard on every machine we sell, and is the same across the entire product line.

Each SB Series lathe is equipped with a robust 12-station BMT65 turret that accepts industry-standard base-mount tooling, as well as axial and radial driven live tools for secondary milling, drilling, and tapping operations.

30° SLANT-BED BASE CASTING WITH 30° Y-AXIS ANGLE FOR 60° TOTAL

All SB Series box way lathes feature a true slant-bed design that provides excellent rigidity and thermal stability, as well as efficient chip evacuation. The slant bed also allows generous X-axis travel in a smaller footprint, and provides a sturdy base to support the turret along the entire Z-axis.



DON'T FORGET THE TOOLING!

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