



Haas
F1™ Team
OFFICIAL MACHINE TOOL



SHEET ROUTERS

High-Speed, Affordable CNC Routers for Any Industry



Haas Control | Haas Support

SHEET ROUTERS

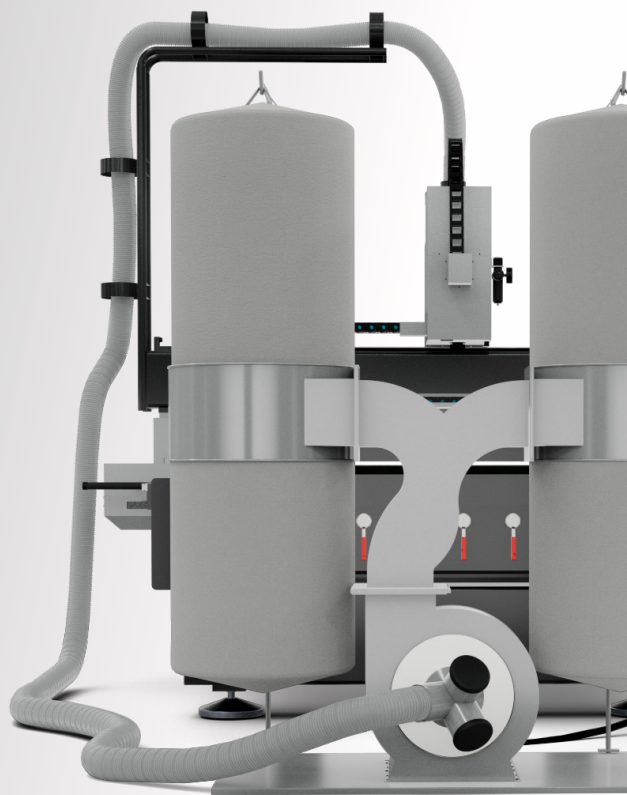
Haas SR Series sheet routers are affordable alternatives to gantry-style milling machines for cutting lighter, non-metallic materials, such as wood, plastics, high-density foam, and composites. The large travels of these machines easily accommodate full sheets of material, long extrusions, or multiple setups of smaller parts.

KEY FEATURES

- Haas control
- Built-in dust removal system
- Built-in tool setting system

PRODUCTION VERSION

- Premium Haas control w/19" monitor
- 8- or 16-station linear tool changer
- Servomotor axis drives
- 24,000-rpm ISO30 spindle
- Vacuum table with 7.4 hp (5.5 kW) pump



Sheet Routers

SR-3015



\$47,995

Tool Capacity	1
Spindle	18,000-rpm ER32 Collet
Travels	118 x 59 x 7.1 in 3000 x 1500 x 180 mm

SR-4020



\$62,995

Tool Capacity	1
Spindle	18,000-rpm ER32 Collet
Travels	158.6 x 86.4 x 6.8 in 4029 x 2195 x 172 mm

SR-3015P



\$62,995

Tool Capacity	8
Spindle	24,000-rpm ISO30 taper
Travels	118 x 59 x 11.7 in 3000 x 1500 x 297 mm

SR-4020P



\$78,995

Tool Capacity	16
Spindle	24,000-rpm ISO30 taper
Travels	168.9 x 86.4 x 13 in 4289 x 2195 x 331 mm

300,000 CONTROLS CAN'T BE WRONG.

Haas SR Series Sheet Routers are equipped with the same powerful, easy-to-use Haas Control found on every machine we build. It comes standard on every machine we sell, and is the same across the entire product line. The Haas control is fast, smart, and powerful, with a simple user interface and consistent, intuitive navigation that make it easy to learn and use.

- Touchscreen Interface*
- Dedicated Keypad
- One-Button Features
- Multi-Function Jog Handle
- Color LCD Screen
- Ethernet Interface
- USB Port
- M130 Media Player
- Advanced Tool Management
- 1 GB Program Memory
- Power-Failure Detection
- WiFi Connectivity
- Safe Run
- Surge Protection
- HaasDrop Wireless File Transfer
- HaasConnect Mobile Monitoring

* Premium control only

SR SERIES SPECIFICATIONS

Travels	SR-3015	SR-3015P	SR-4020	SR-4020P
X Axis	118 in / 3000 mm		158.60 in / 4029 mm	168.90 in / 4289 mm
Y Axis	59 in / 1500 mm		86.40 in / 2195 mm	
Z Axis	7.1 in / 180 mm	11.7 in / 297 mm	6.76 in / 172 mm	13.03 in / 331 mm
Spindle Nose to Table (~ max)	7.3 in / 185 mm	11.7 in / 297 mm	7.3 in / 185 mm	13.4 in / 340 mm
Spindle Nose to Table (~ min)	0.2 in / 5 mm	Table Surface	0.3 in / 8 mm	0.4 in / 9 mm

Spindle	SR-3015	SR-3015P	SR-4020	SR-4020P
Max Rating	6.1 hp / 4.5 kW	10.0 hp / 7.5 kW	6.1 hp / 4.5 kW	12.1 hp / 9.0 kW
Max Speed	18000 rpm	24000 rpm	18000 rpm	24000 rpm
Max Torque	-	5.6 ft-lbf / 7.6 Nm @ 10000 rpm	-	5.6 ft-lbf / 7.6 Nm @ 10000 rpm
Drive System	Integral Spindle/Motor		Integral Spindle/Motor	
Taper	ER32 Collet	ISO30	ER32 Collet	ISO30

Table	SR-3015	SR-3015P	SR-4020	SR-4020P
Length	157.5 in / 4000 mm	120.1 in / 3050 mm	157.5 in / 4000 mm	
Width	82.7 in / 2100 mm	59.0 in / 1500 mm	82.7 in / 2100 mm	78.7 in / 2000 mm
Max Weight on Table *	2976 lb / 1350 kg		8818 lb / 4000 kg	
Between Columns	62.4 in / 1584 mm		82.1 in / 2084 mm	

Specifications subject to change without notice. Not responsible for typographical errors. Machines shown with optional equipment. Actual product appearance may differ. Pricing subject to change without notice. *Evenly distributed

DON'T FORGET THE TOOLING!

We have thousands of high-quality tooling products at unbeatable low prices . . . and we're adding more every day at www.HaasTooling.com

Haas Automation, Inc. USA
2800 Sturgis Rd., Oxnard, CA, USA
www.HaasCNC.com | www.HaasTooling.com

Haas Automation, Europe
Mercuriusstraat 28, B-1930 Zaventem, Belgium
www.HaasCNC.com

