



**Haas**  
F1™ Team  
OFFICIAL MACHINE TOOL

# PRODUCT HIGHLIGHTS:

- 32.7" x 12" x 16" (831 x 305 x 406 mm)
- Variable Speed 4500-rpm R8 spindle
- Pneumatic power drawbar
- X-axis power feed w/clutch handles
- XY Digital Readout (DRO)
- Digital quill scale
- Coolant system w/chip tray
- Automatic central lube system

**EVERYTHING  
COMES  
STANDARD**

# HKM-1 KNEE MILL

The Haas HKM-1 is a traditional-style knee mill with 9" x 49" (229 x 1245 mm) table and 4500-rpm R8 spindle.



Scan here or contact your local HFO for more details.



**STARTING AT:**

**\$27,295**

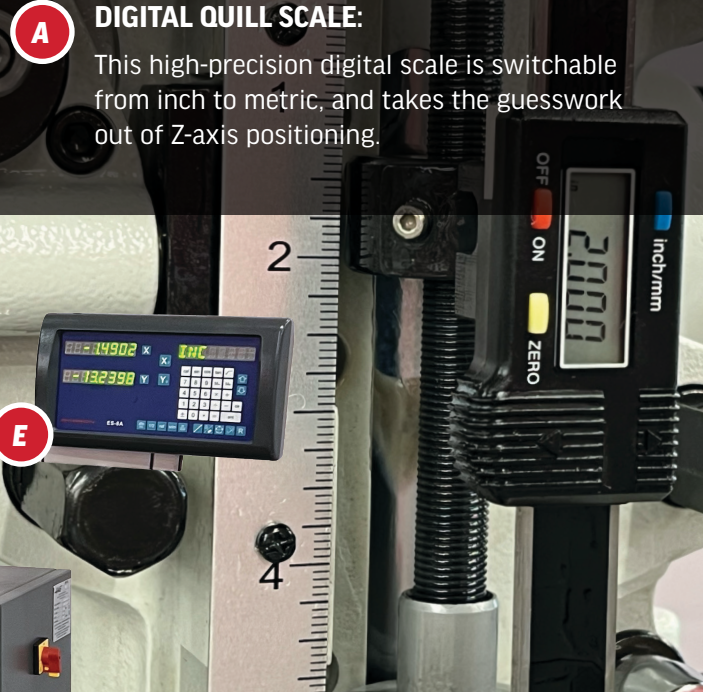
PRODUCT FOCUS

# HKM-1 KNEE MILL



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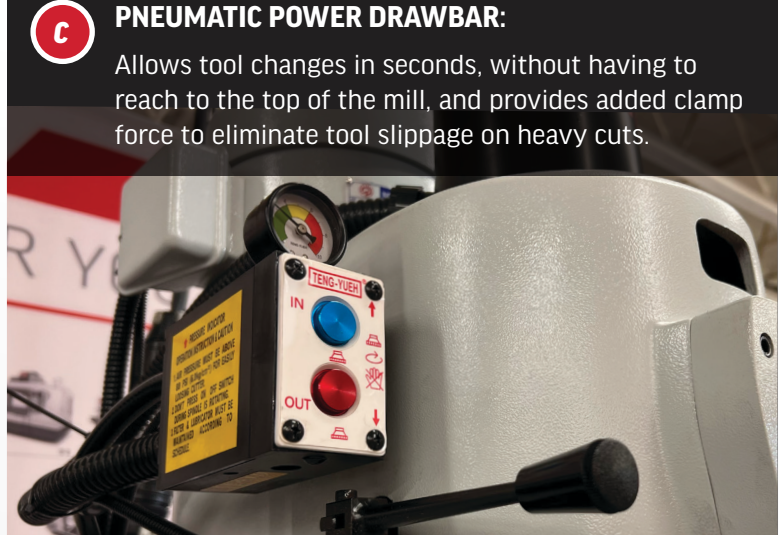
**This isn't your father's knee mill.** Every shop needs a knee mill, and the Haas HKM-1 knee mill provides everything you're looking for in a manual machine, plus a whole lot more – all standard! And it's sold, serviced, and supported by your local Haas Factory Outlet.



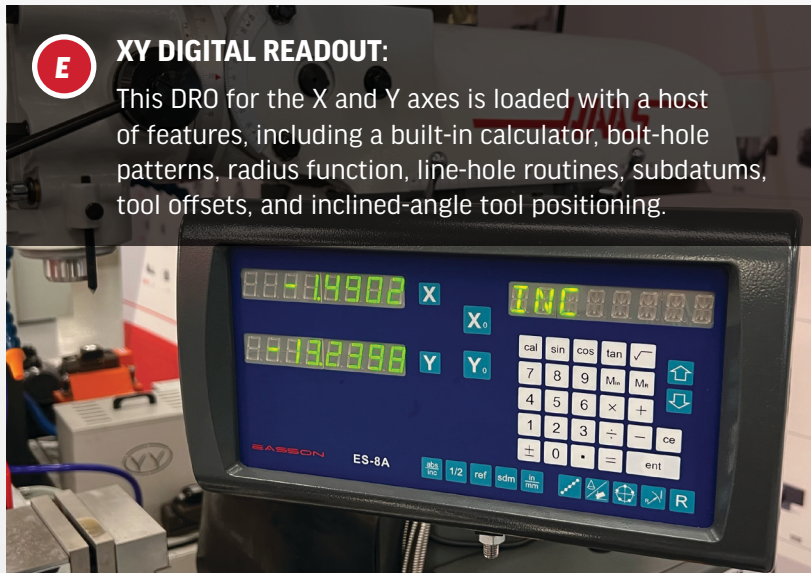
**A DIGITAL QUILL SCALE:**  
This high-precision digital scale is switchable from inch to metric, and takes the guesswork out of Z-axis positioning.



**B AUTOMATIC LUBRICATION SYSTEM:**  
This centralized one-shot lubrication system keeps ways, nuts, and leadscrews properly lubricated for reliability and long life.



**C PNEUMATIC POWER DRAWBAR:**  
Allows tool changes in seconds, without having to reach to the top of the mill, and provides added clamp force to eliminate tool slippage on heavy cuts.



**E XY DIGITAL READOUT:**  
This DRO for the X and Y axes is loaded with a host of features, including a built-in calculator, bolt-hole patterns, radius function, line-hole routines, subdatums, tool offsets, and inclined-angle tool positioning.



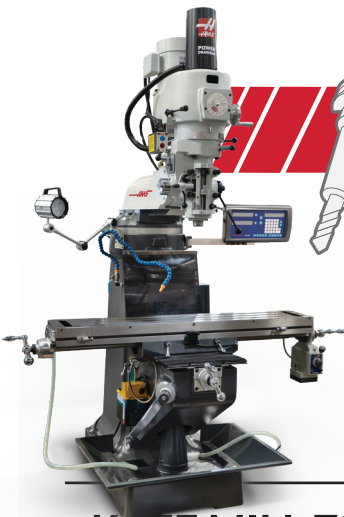
**F X-AXIS POWER FEED:**  
This heavy-duty power feed provides variable speed control for on-the-fly adjustments, and features a rapid traverse button for making large adjustments quickly.



**D LED WORK LIGHT:**  
This energy-efficient LED work light provides bright illumination of the work area for part inspection, job setup, and changeovers.

## STANDARD FEATURES

- 32.7" x 12" x 16" (831 x 305 x 406 mm) Travels
- 9" x 49" (229 x 1245 mm) Table
- 4500-rpm R8 Spindle
- Variable-Speed Head w/High/Low Gear Ranges
- Pneumatic Power Drawbar
- X-Axis Power Feed w/Clutch Handles
- XY Digital Readout (DRO)
- Digital Quill Scale, Inch/Metric switchable
- Coolant System w/Chip Tray
- Automatic Central Lubrication System



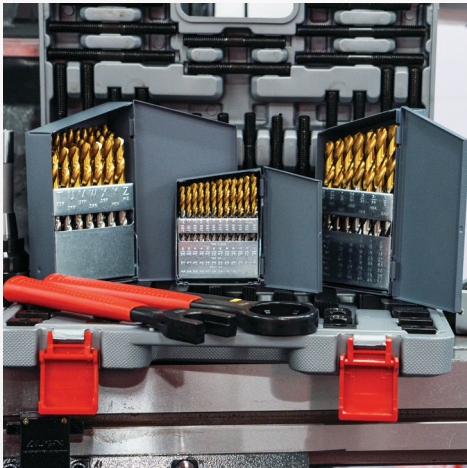
# Custom Tooling Kit for the HKM-1

Hand-curated by our tooling specialists, specifically for the HKM-1, Haas Tooling offers custom kits to make sure you have everything you need to start making chips with your new Haas knee mill on day one.

**KNEE MILL TOOLING STARTER KIT**  
Part #: 08-2029

Complete Kit for Only: **\$2,899<sup>95</sup>**

- **6" FIXED-JAW VISE**
- **6 ENDMILLS**
- **10 R8 TOOLHOLDERS**
- **2 ER COLLET KITS**
- **TOE CLAMP KIT**
- **3 DRILL KITS**
- **2 SHELL MILL BODIES (with inserts) + MORE!**



**SAVE 17%**

(\$3,479.40 if purchased separately)

**Haas Automation, Inc. USA**  
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**Haas Automation Europe**  
Mercuriusstraat 28, B-1930 Zaventem, Belgium

Specifications subject to change without notice. Machines shown with optional equipment. Product appearance may differ. Not responsible for typographical errors.



[www.HaasTooling.com](http://www.HaasTooling.com)

[www.HaasCNC.com/Financing](http://www.HaasCNC.com/Financing)