















Parameters, Diagnostics And Maintenance

Diagnostics Maintenance Parameters

Features Factory Patches Configuration Compensation Activation

Search **F1**

Feature	Status	Date:
<input checked="" type="checkbox"/> Machine	Purchased	Acquired 01-22-25
<input checked="" type="checkbox"/> Macros	Purchased	Acquired 01-21-26
<input type="checkbox"/> Rotation And Scaling	Tryout Available	
<input checked="" type="checkbox"/> Rigid Tapping	Purchased	Acquired 01-21-26
<input type="checkbox"/> TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/> M19 Spindle Orient	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> VPS Editing	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Media Display	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Max Memory: 1GB	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Wireless Networking	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Compensation Tables	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> High Pressure Coolant	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Max Spindle Speed: 3200 RPM	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Max Sub Spindle Speed: 0 RPM	Purchased	Acquired 01-21-26
<input checked="" type="checkbox"/> Max LT Spindle Speed: 4000 RPM	Purchased	Acquired 01-21-26
<input type="checkbox"/> Robot	Feature Disabled	Purchase Required

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions Program G54 T101 Timers And Counters

Axis	(IN)	Load	Value
X	0.0000	0%	This Cycle: 0:00:00
Y	0.0000	0%	Last Cycle: 0:00:00
Z	0.0000	0%	Remaining: 0:00:00
B	-0.1	0%	M30 Counter #1: 1771901
C	-----	0%	M30 Counter #2: 1771901
			Loops Remaining: 0
			5081 0.000000
			212.00000

Low Coolant E-Stop 107 EMERGENCY STOP

