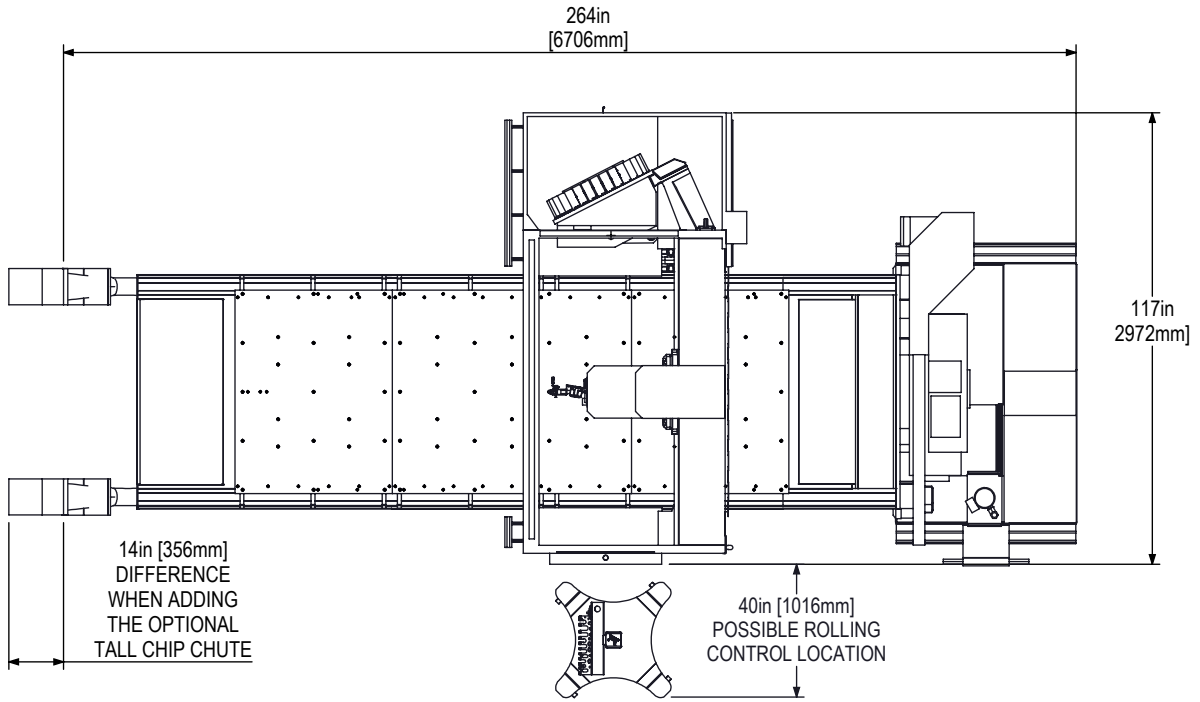
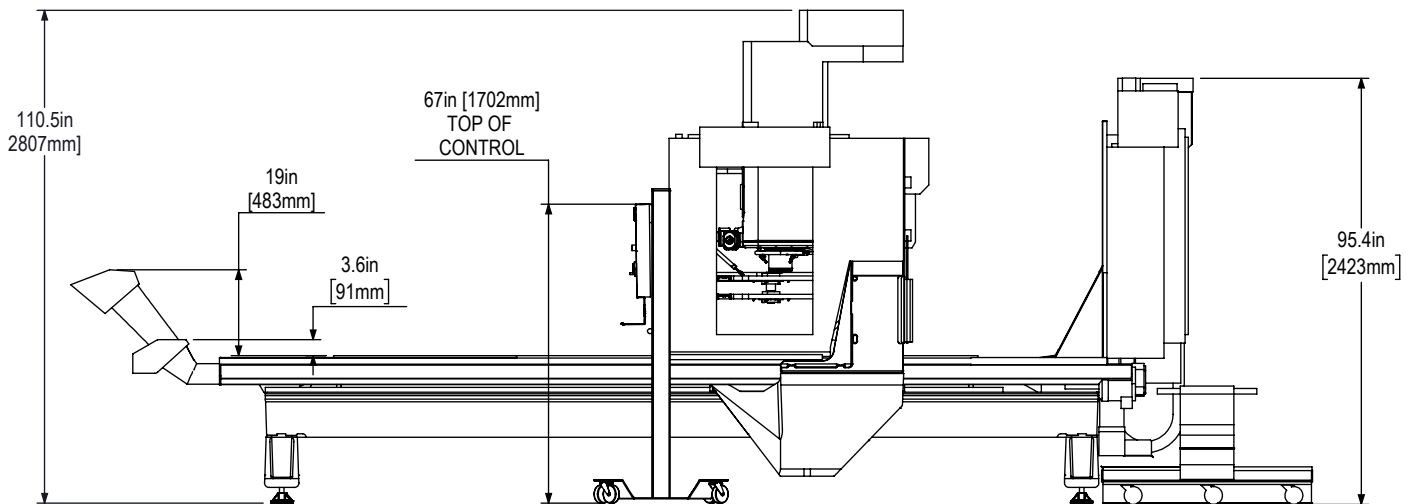


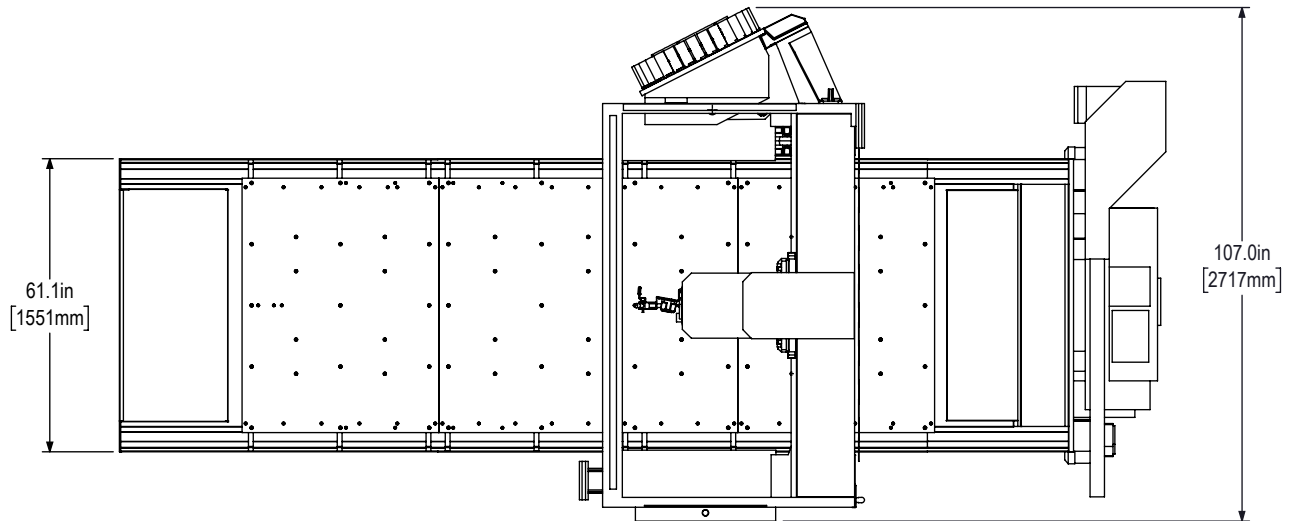
TOP VIEW - OPERATIONAL LENGTH AND WIDTH



RIGHT VIEW - OPERATIONAL HEIGHT

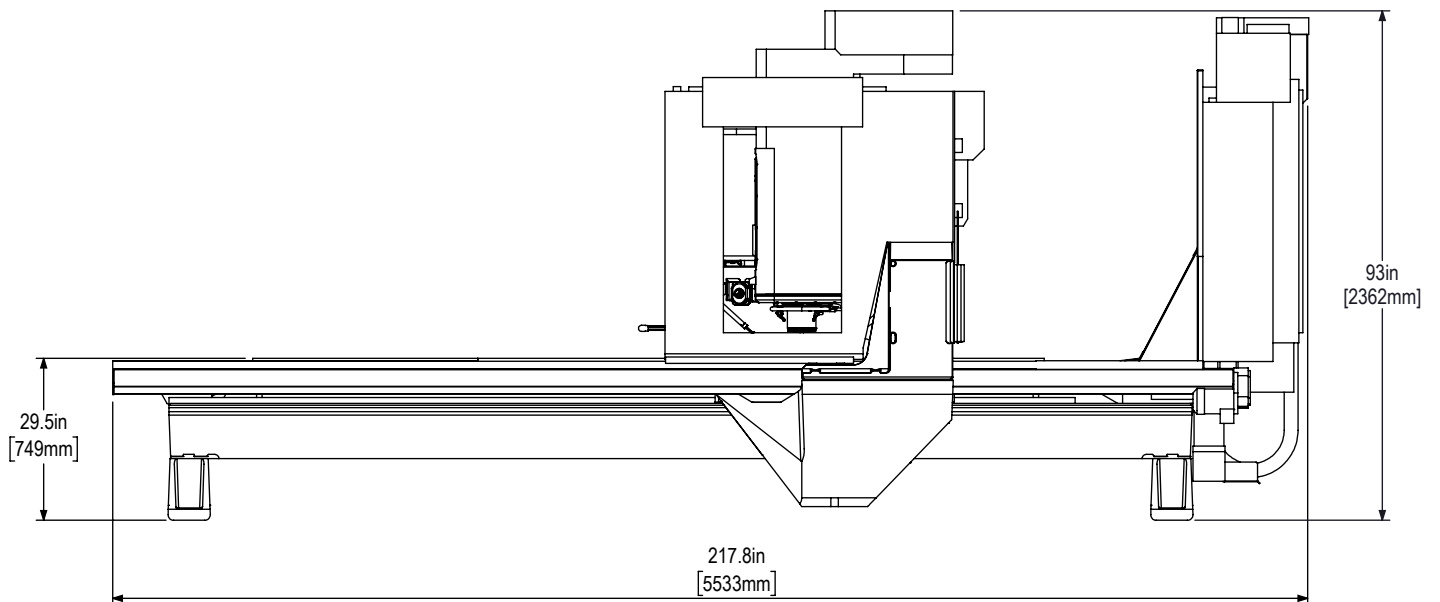


TOP VIEW



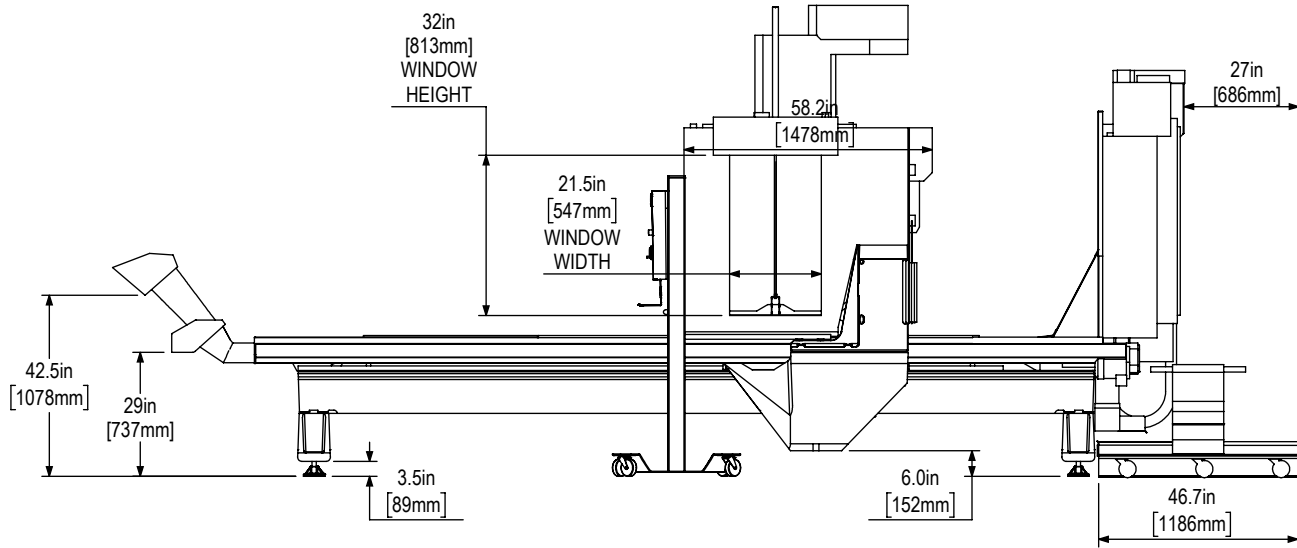
DIMENSIONS GIVEN ARE AS MACHINE SHIPS - SOME SHEETMETAL REMOVED

SIDE VIEW

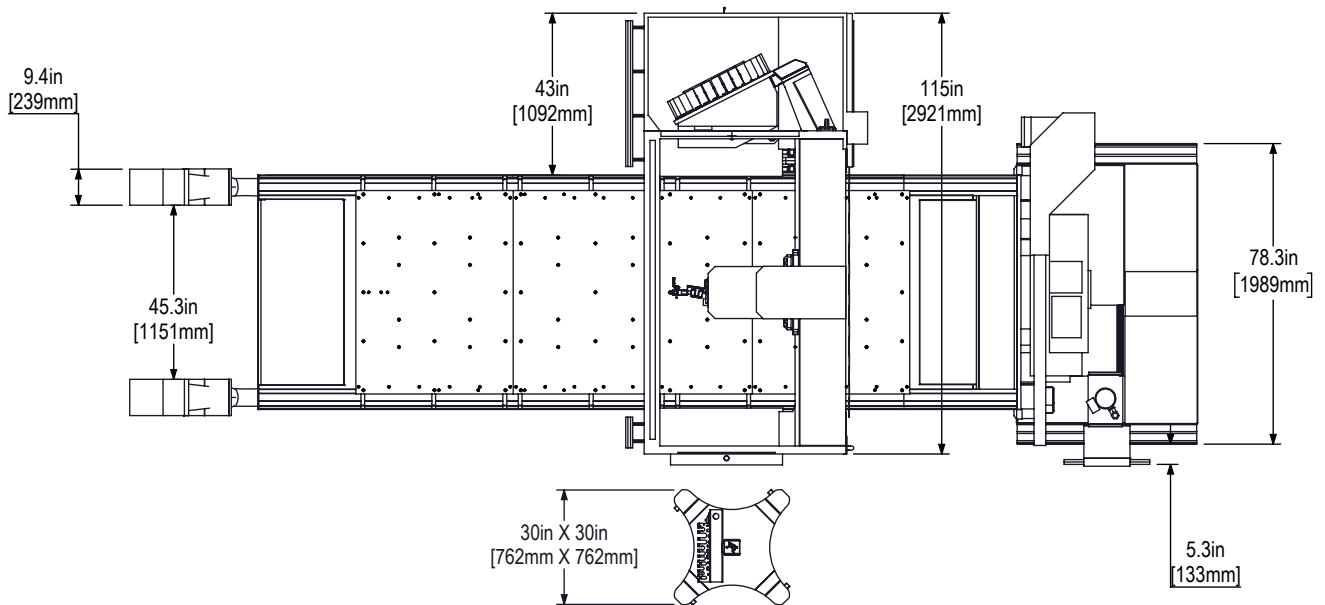


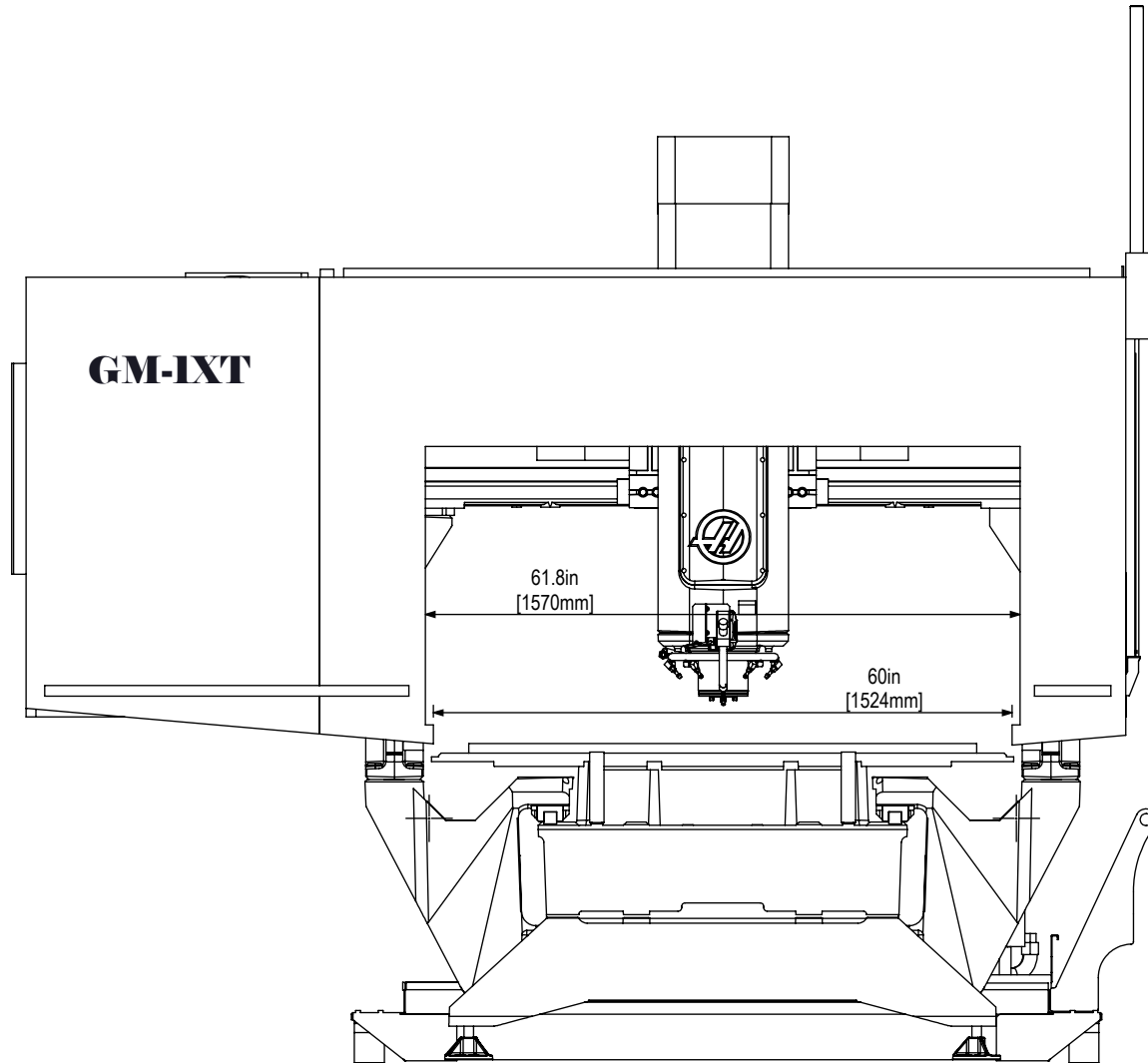
DIMENSIONS GIVEN ARE OFF OF THE PALLET AND WITHOUT LEVELING FEET

OPERATOR VIEW



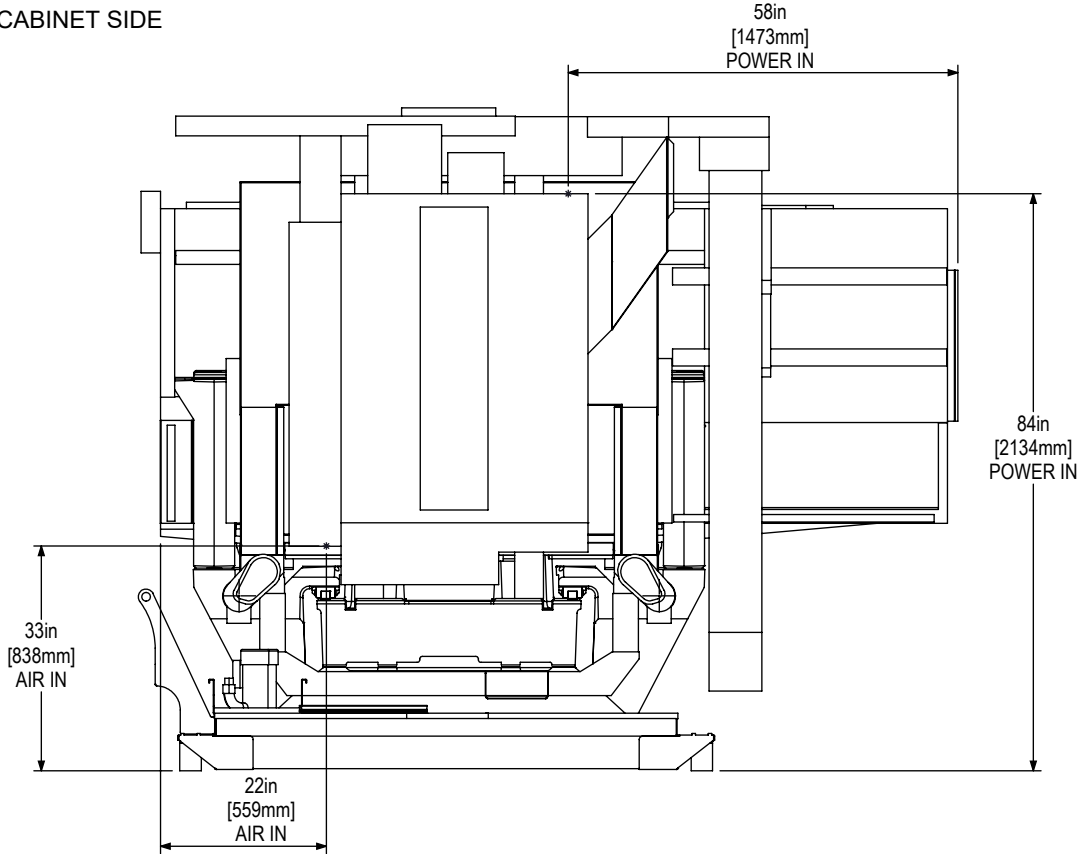
TOP VIEW





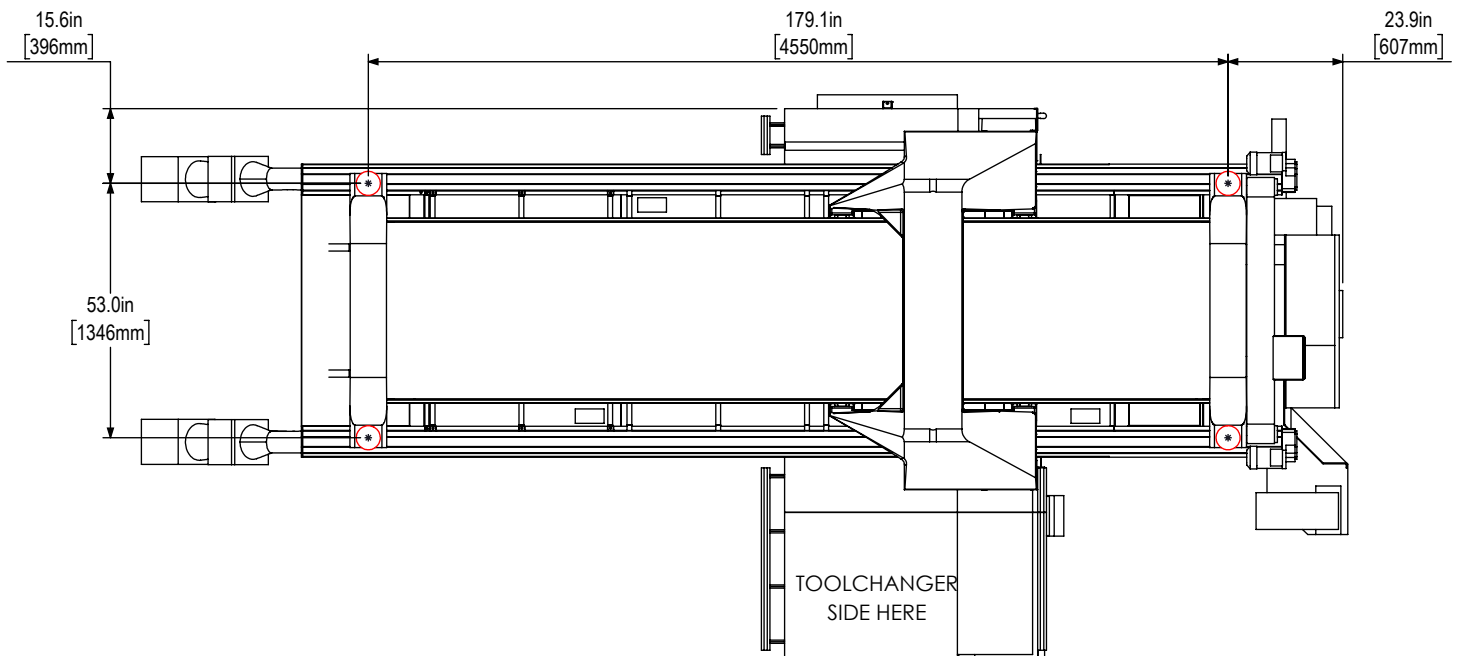
IF THE PART IS RAISED 2.5 INCHES (63.5MM) FROM THE TABLE TOP, A PART MEASURING 61.8 INCHES (1570MM) WIDE, MAY BE CLEARED THRU THE COLUMNS.

RIGHT SIDE VIEW
ELECTRICAL CABINET SIDE

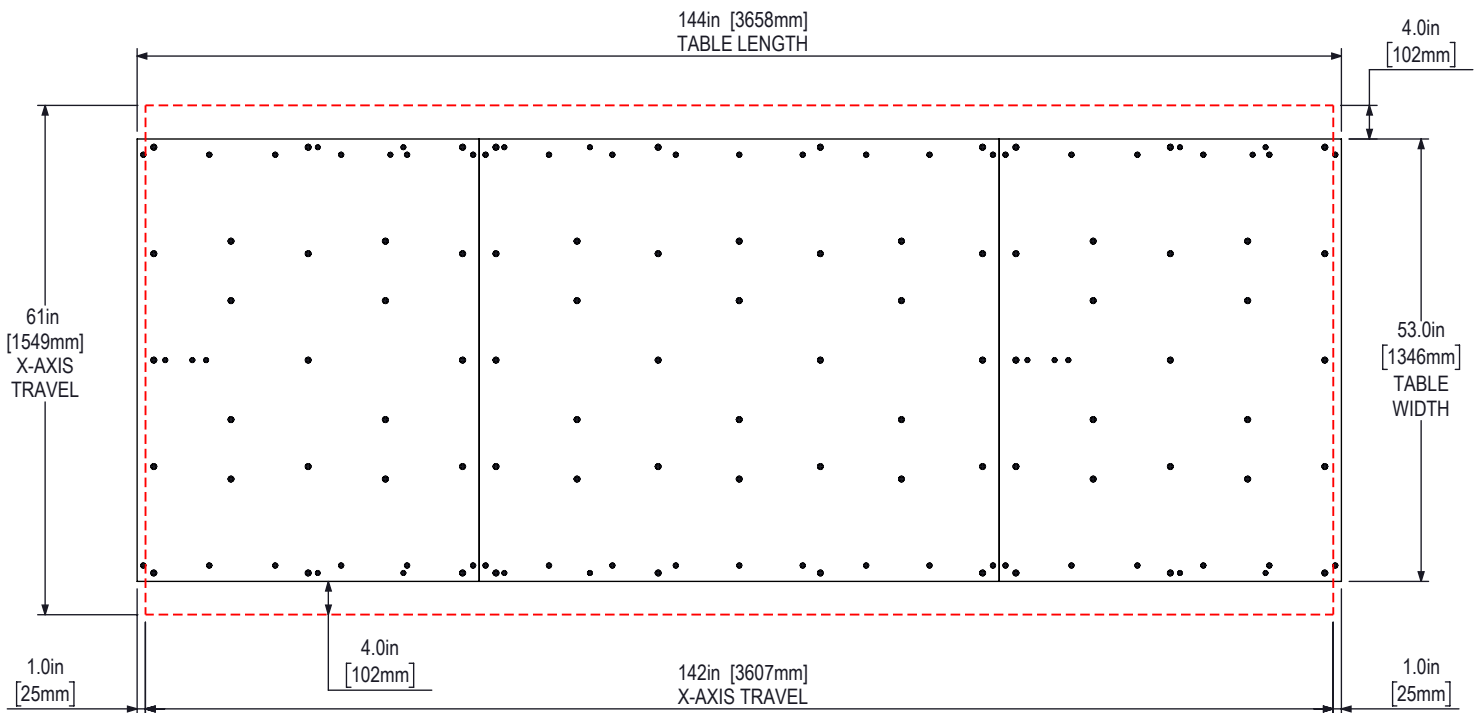


MACHINE MUST BE PLACED ON A SINGLE CONTINUOUS CONCRETE SLAB. SLAB MUST EXTEND 12in [305mm] BEYOND LEVELING PAD LOCATIONS IN ALL DIRECTIONS

BOTTOM VIEW - ANCHORING NOT REQUIRED

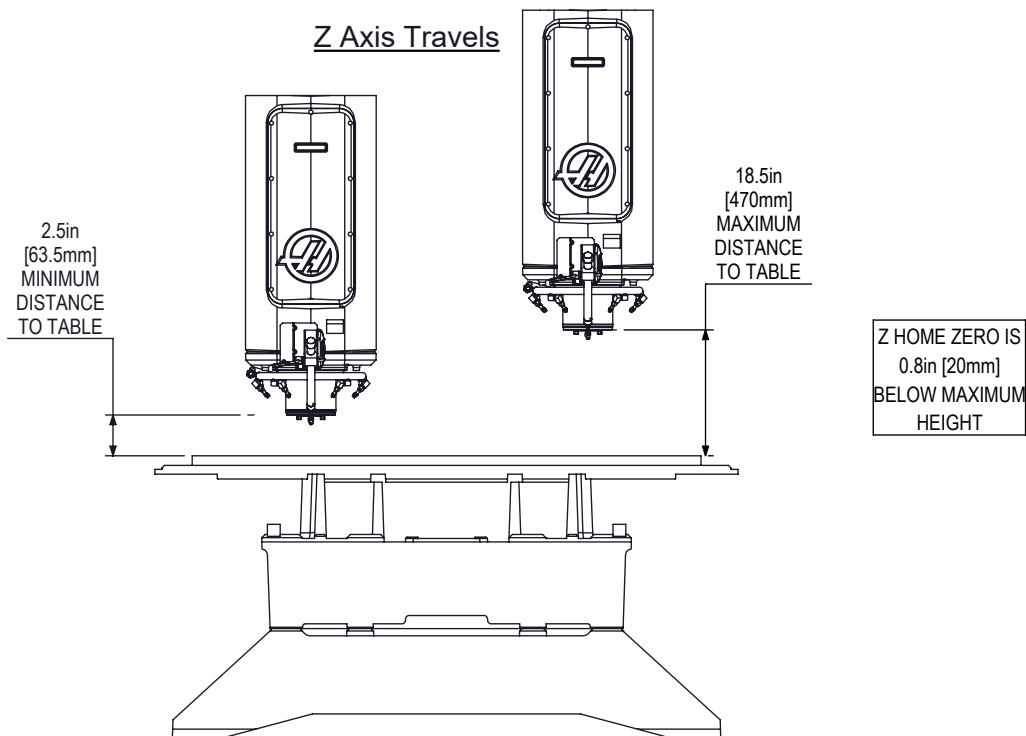


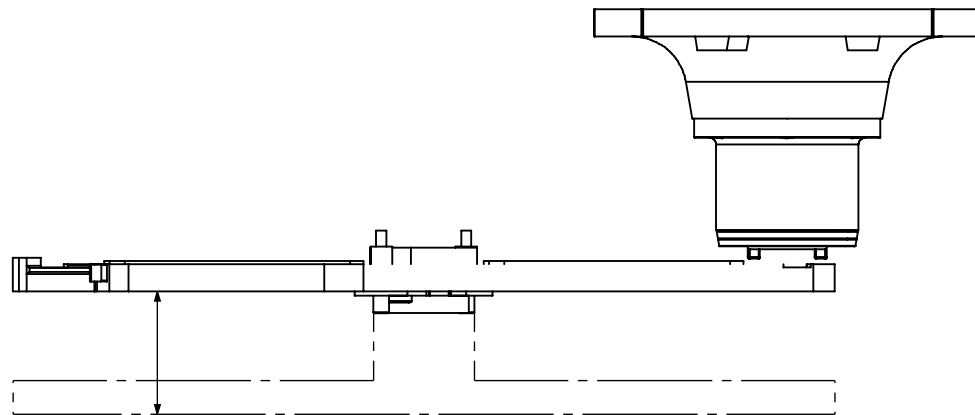
X & Y Axis Clearance



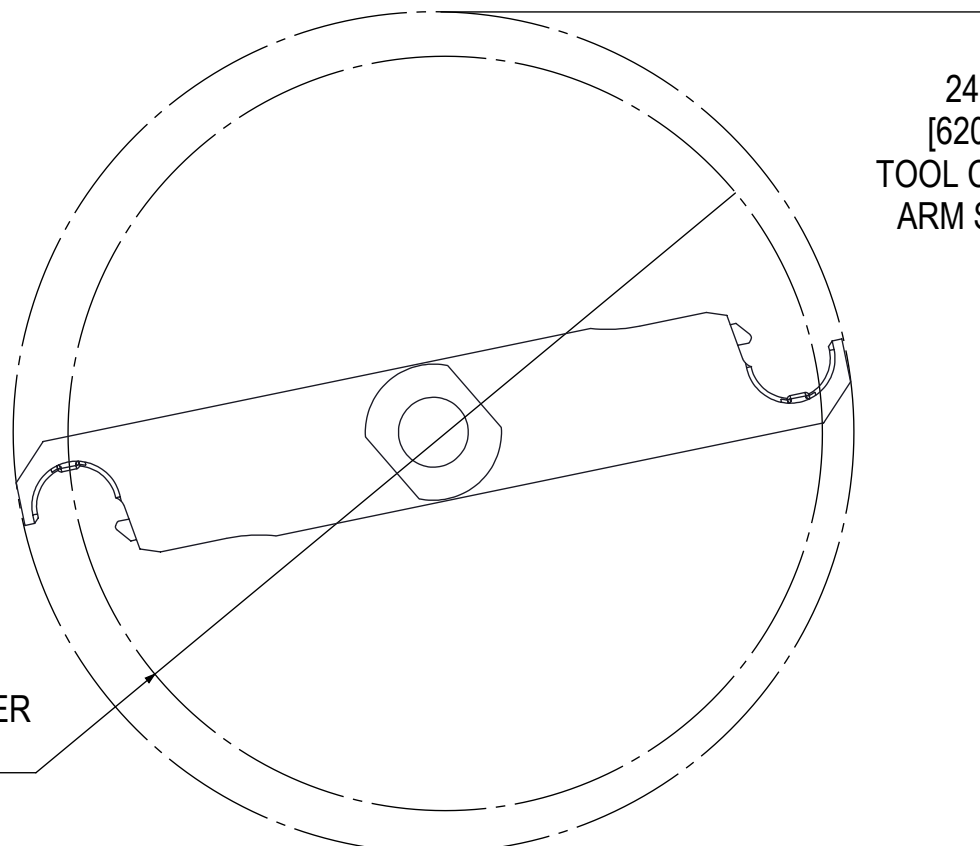
X AND Y HOME ZERO IS BOTTOM RIGHT CORNER OF TRAVEL BOX

Z Axis Travels





4.5in
[114mm]
DROP DISTANCE
DURING TOOL CHANGE



24.4in
[620mm]
TOOL CHANGE
ARM SWING

21.6in
[549mm]
SWING DIAMETER
AT SPINDLE

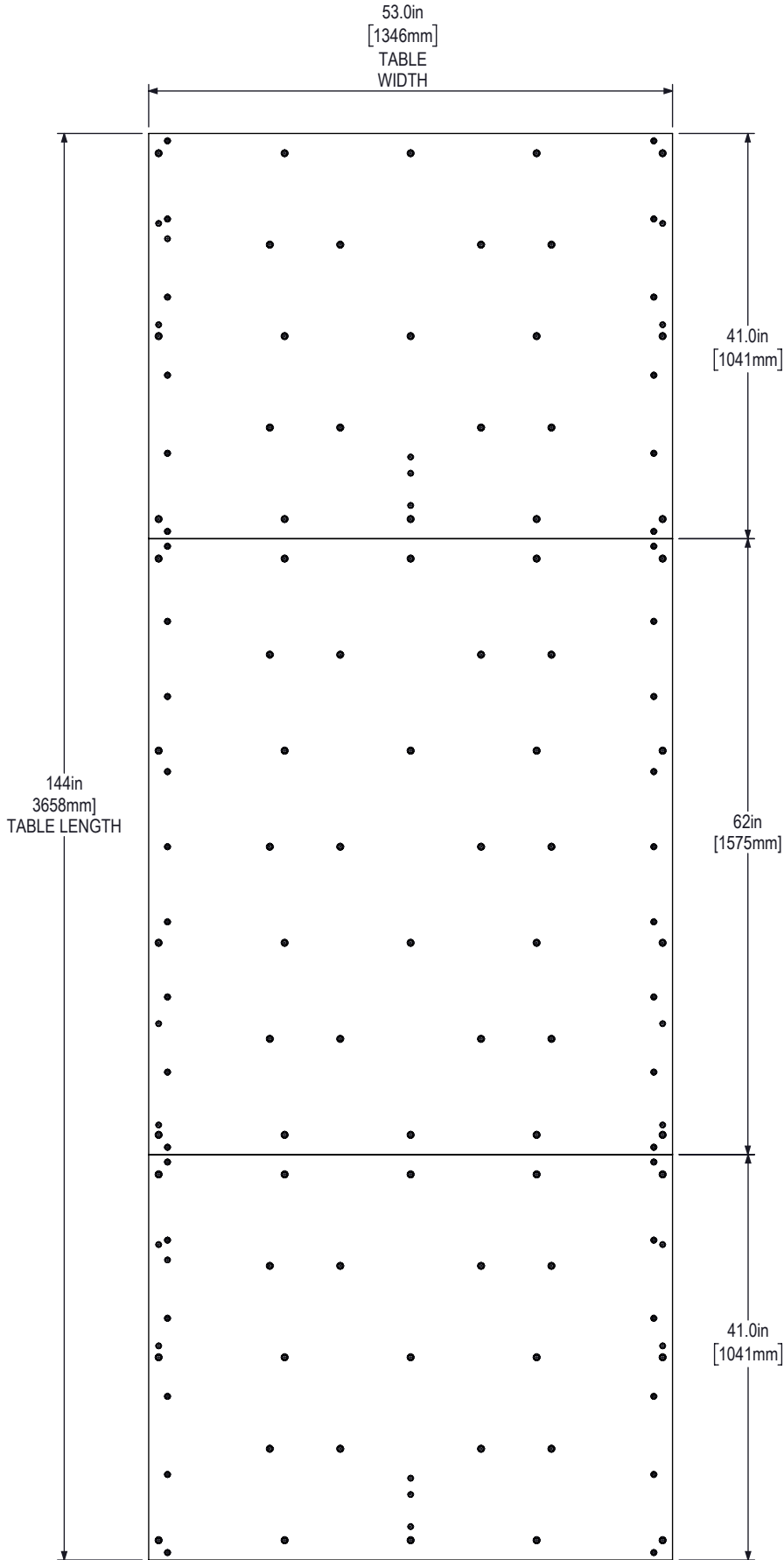


TABLE HAS 3
SECTIONS TOTAL

TABLE THICKNESS
1in [25.4mm]

DRILL AND TAP
AS NEEDED FOR
CUSTOM
WORKHOLDING

**DO NOT
DRILL THRU**

THERE ARE NO
HOLE LOCATION
LIMITATIONS

EXISTING HOLES
ARE NOT AVAILABLE
FOR WORKHOLDING