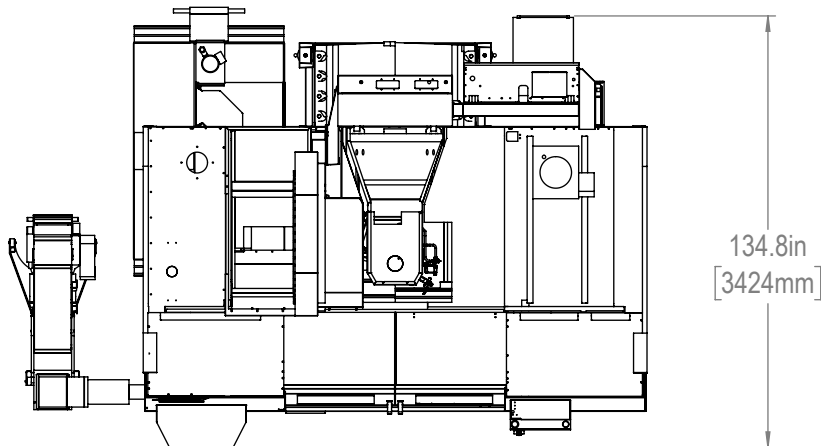
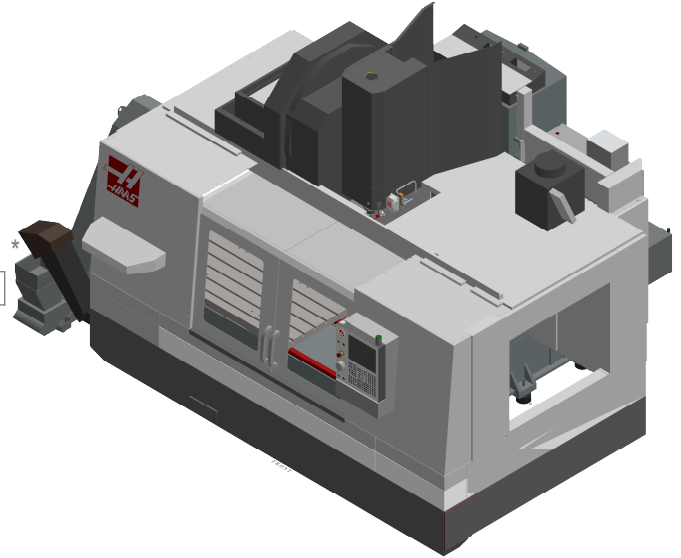
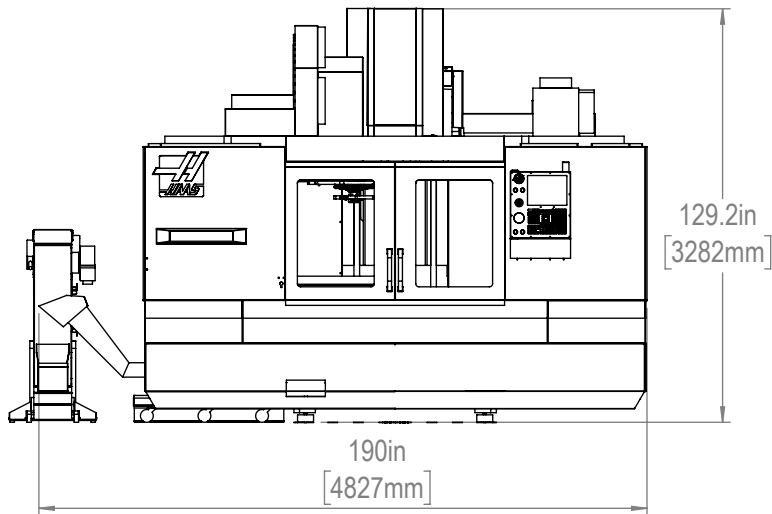
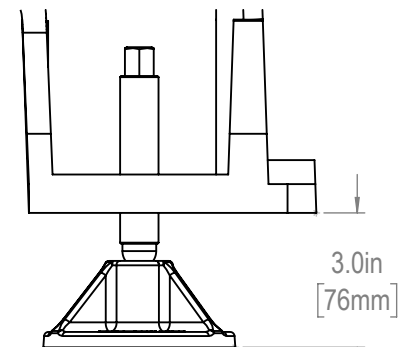


Installed Dimensions



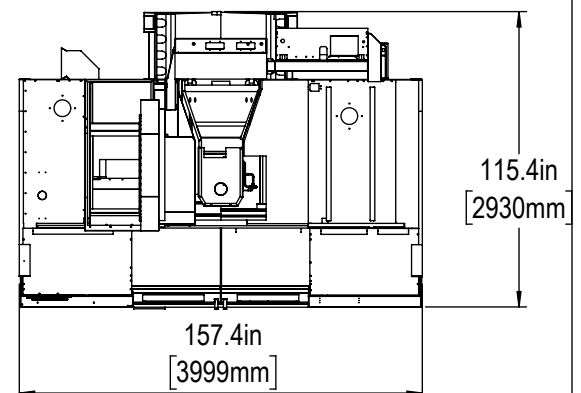
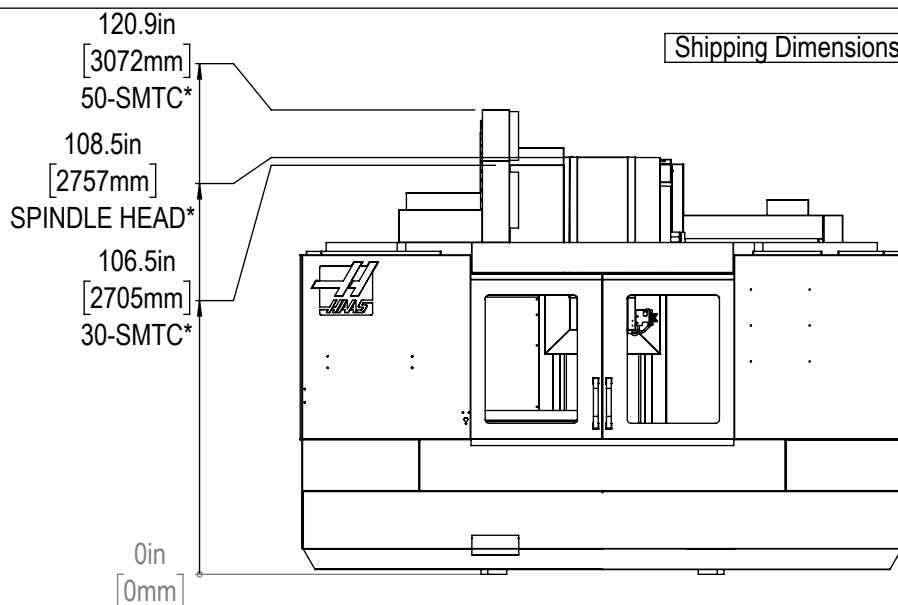
NOTE: 8" EXTENDED Z-AXIS CLEARANCE OPTION
ADDS 8" (203mm) TO DIMENSIONS WITH *

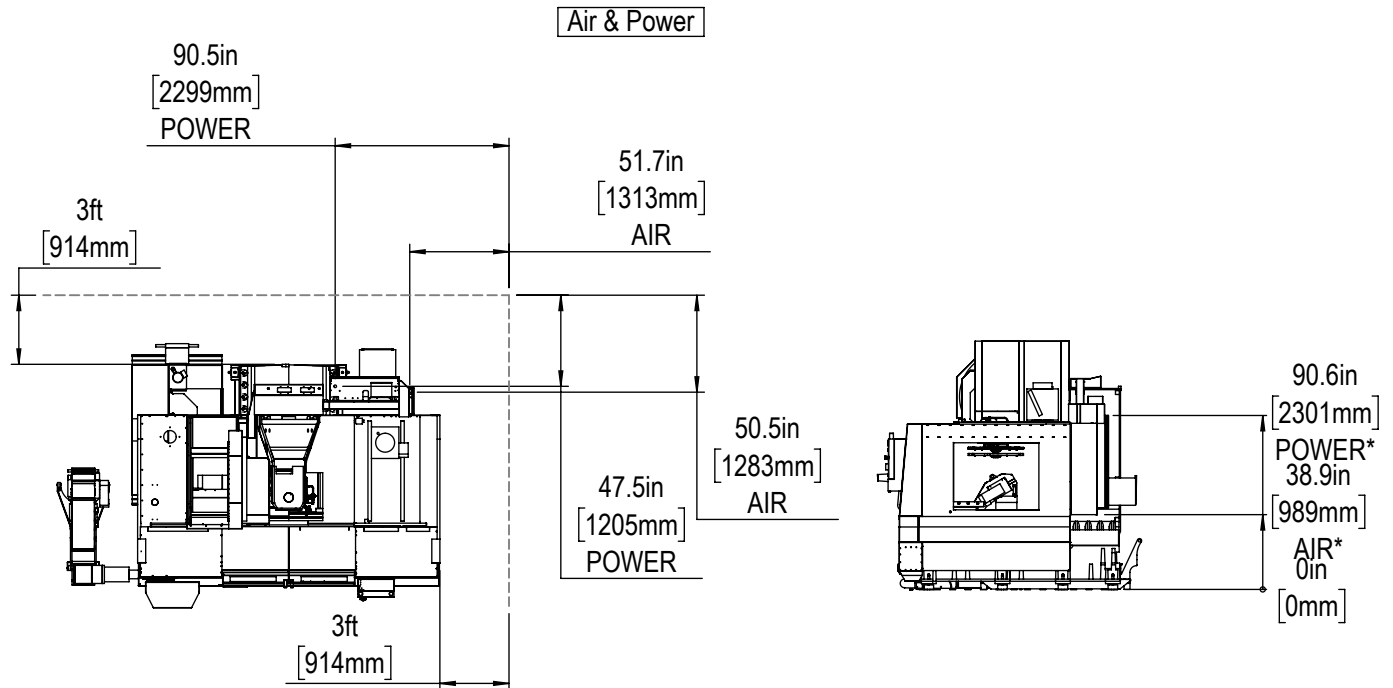
Leveling Pad Height



*All Height Dimensions Based on Suggested Leveling Pad Height

Shipping Dimensions





Maintain 3 feet [915mm] clearance to the nearest obstruction around all sides of machine perimeter for maintenance access

Note:

Machine must be placed on one continuous concrete slab. Slab should extend 12in [305mm] beyond anchor holes in all directions

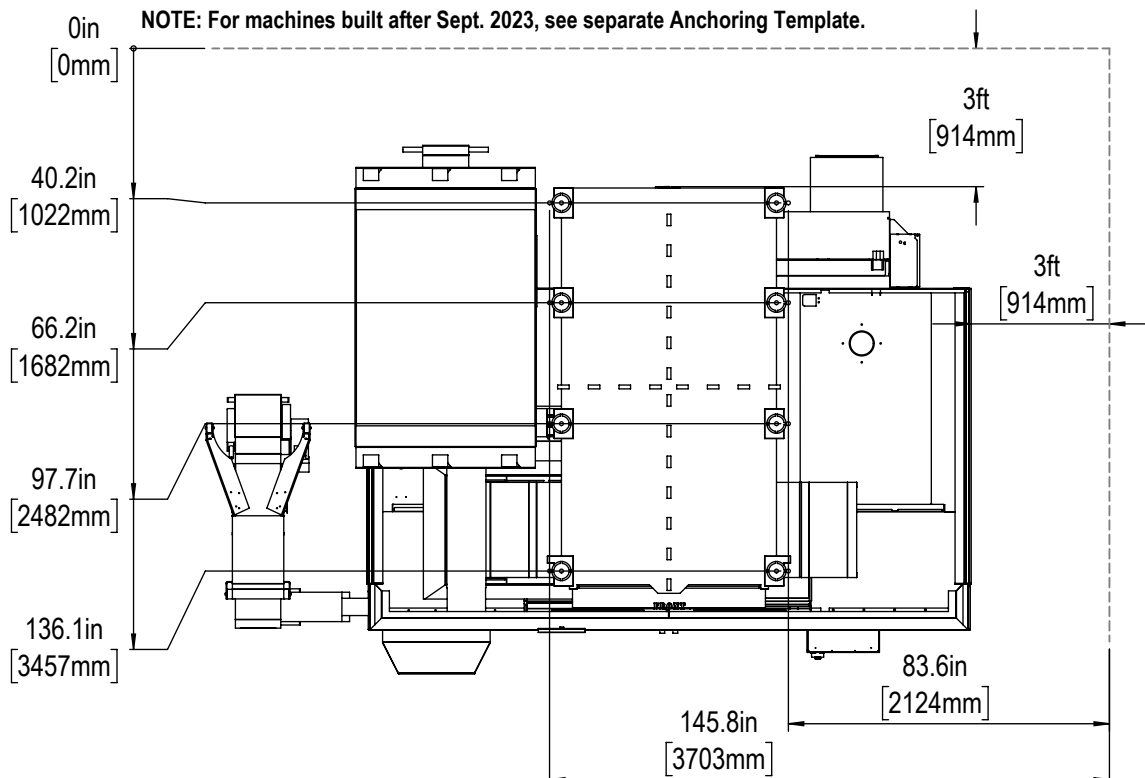
Anchor Pattern

For machines built before Sept. 2023.

Anchor Hole Detail

Ø 0.625in [16mm]

▽ 1.0in [25mm]

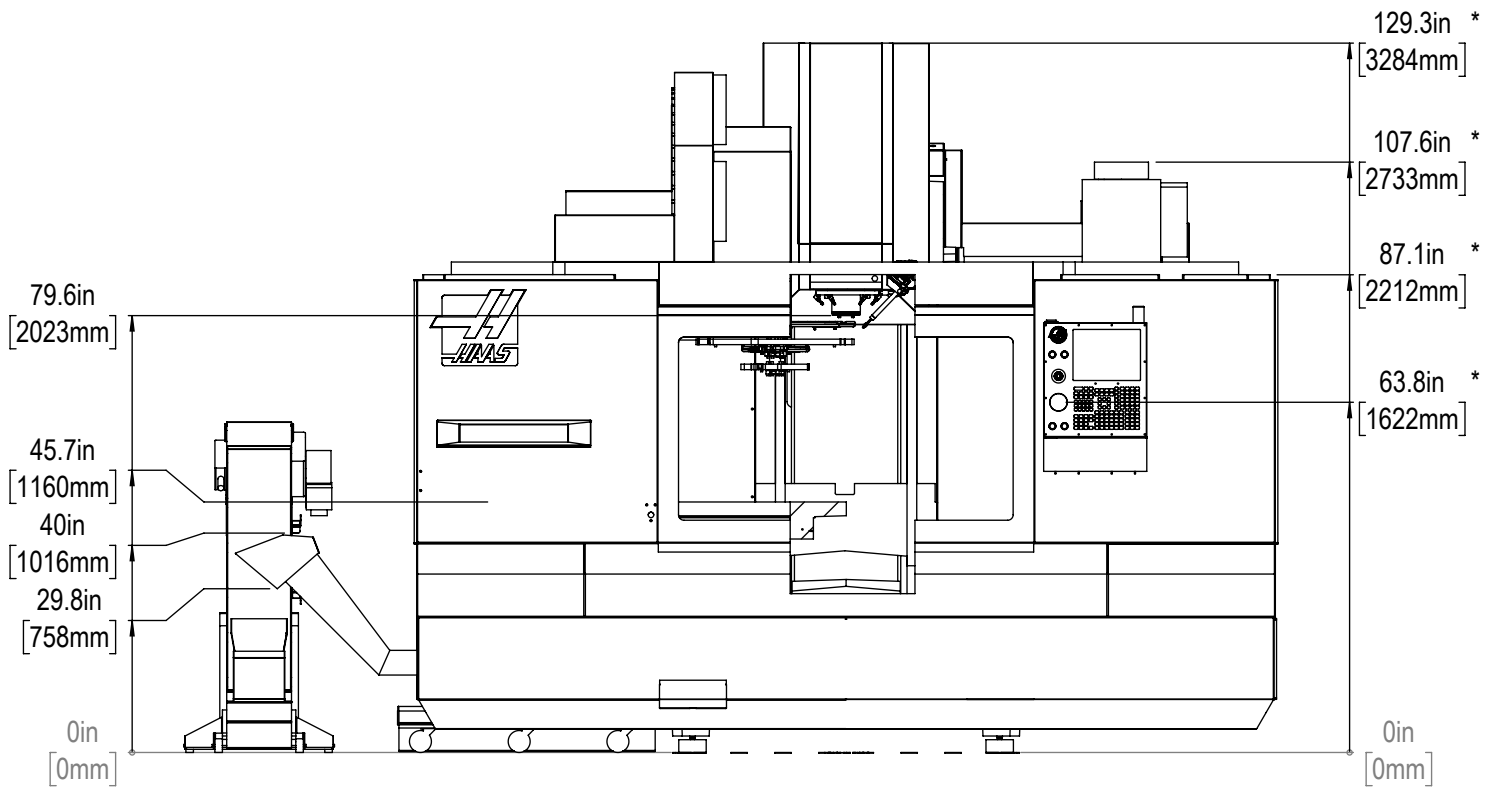


For precise locations and specifications please use template in Anchoring Kit found at Haascnc.com

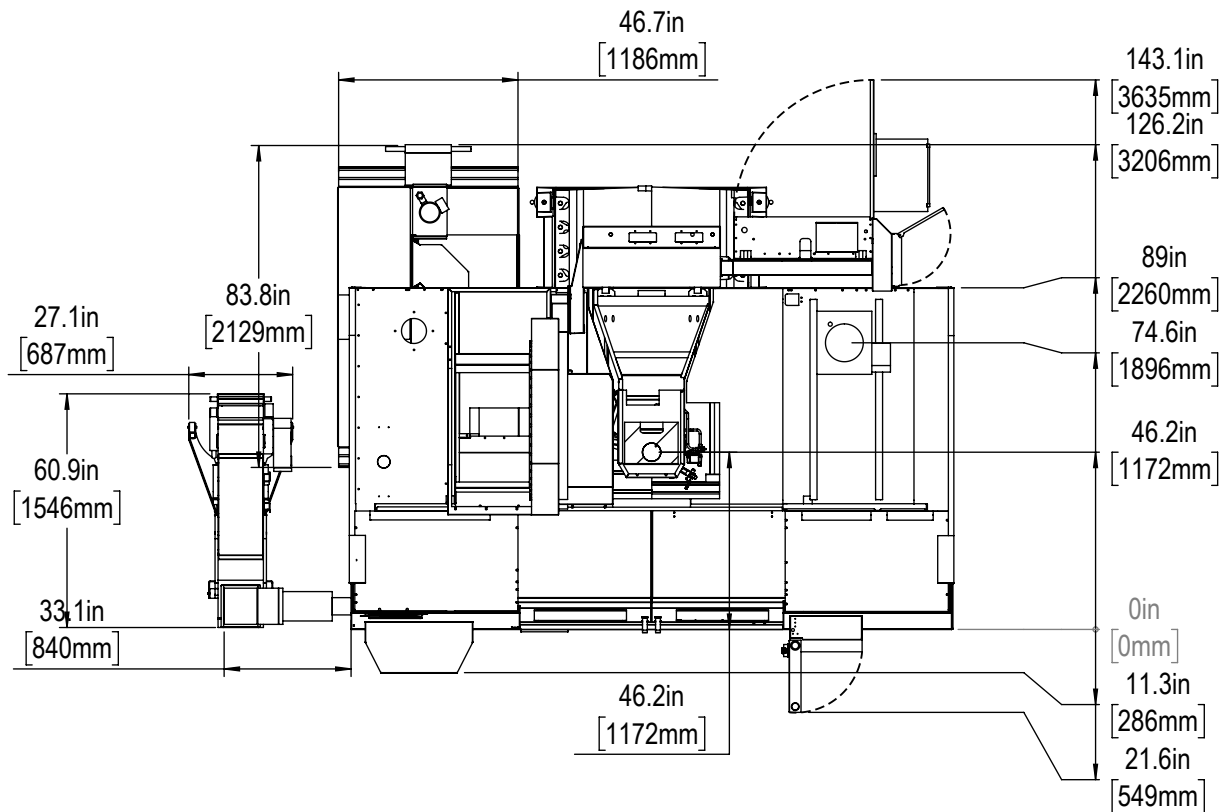
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm) Due to continual product improvements, dimensions are subject to change without notice



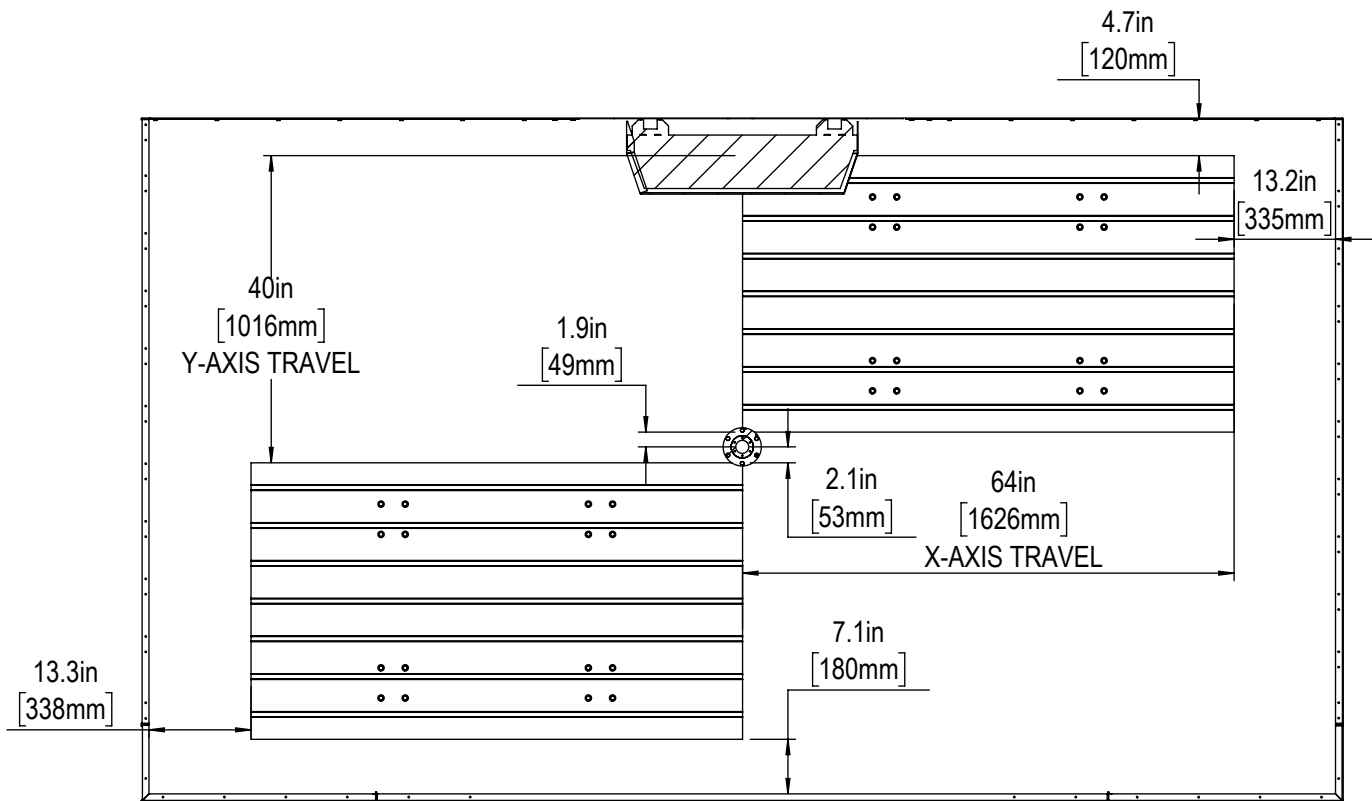
Height Breakdown



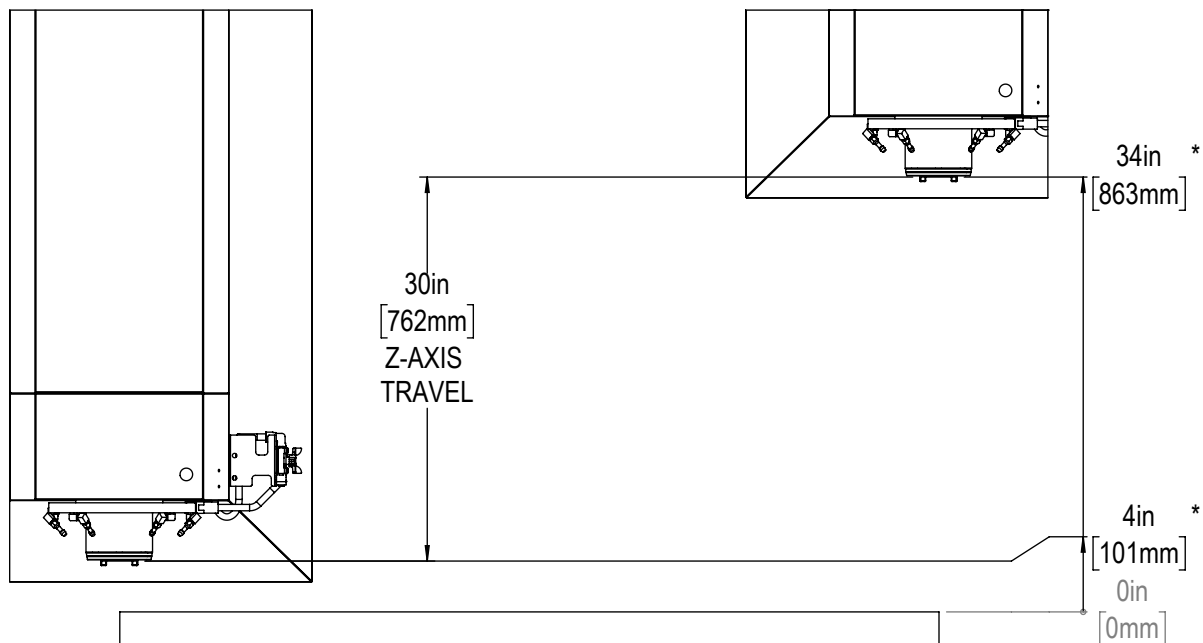
Width Breakdown



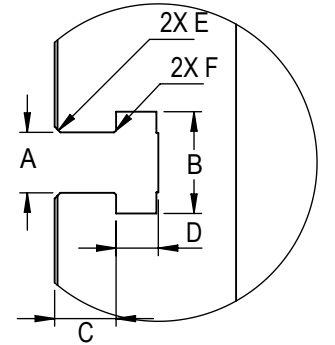
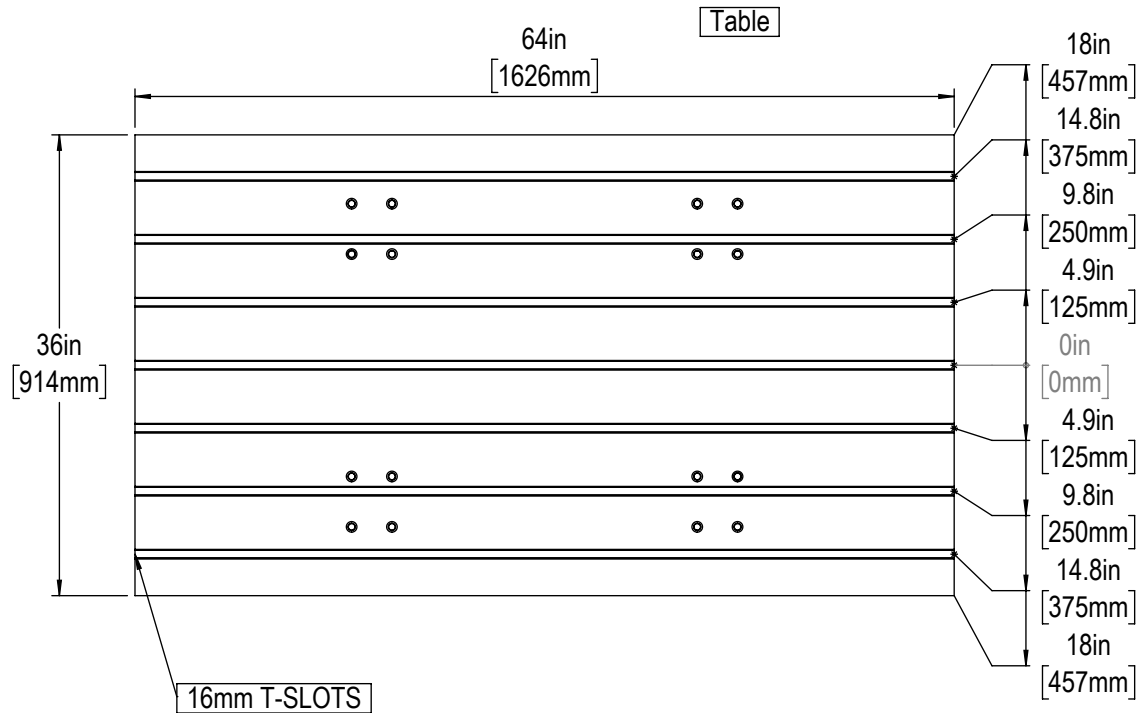
X&Y-Axis Travel and Clearance



Z-AXIS TRAVEL & CLEARANCE



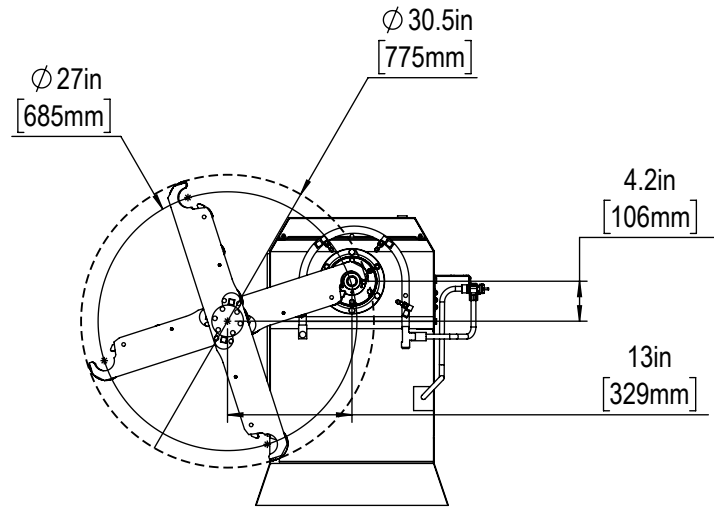
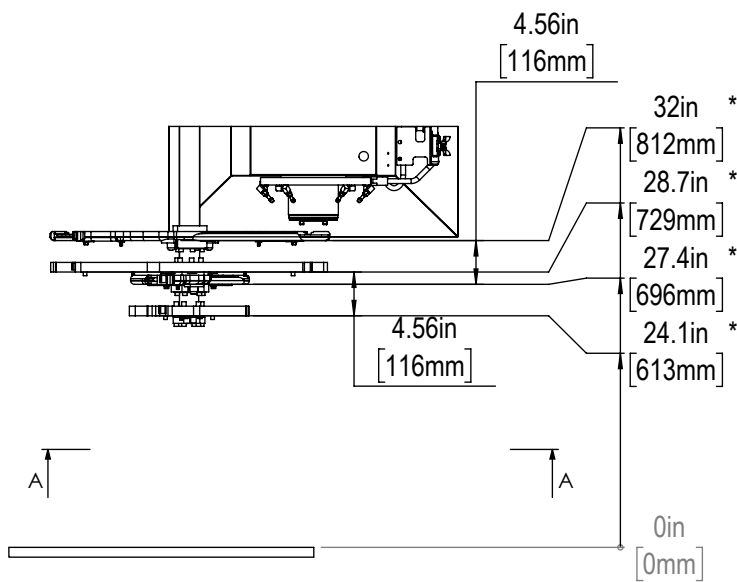
NOTE: 8" EXTENDED Z-AXIS CLEARANCE OPTION
ADDS 8" (203mm) TO DIMENSIONS WITH *



T-Slot Dimensions in inches

Slot Size	A	B	C	D	E	F
12mm	$0.438^{+0.002}_{-0.000}$	0.76 ± 0.02	0.310 ± 0.010	0.318 ± 0.010	$0.03 \times 45^\circ$	$0.020 \times 45^\circ$
16mm	0.628 ± 0.002	1.06 ± 0.02	0.640 ± 0.010	0.420 ± 0.010	$0.06 \times 45^\circ$	$0.020 \times 45^\circ$

Tool Changer



SECTION A-A